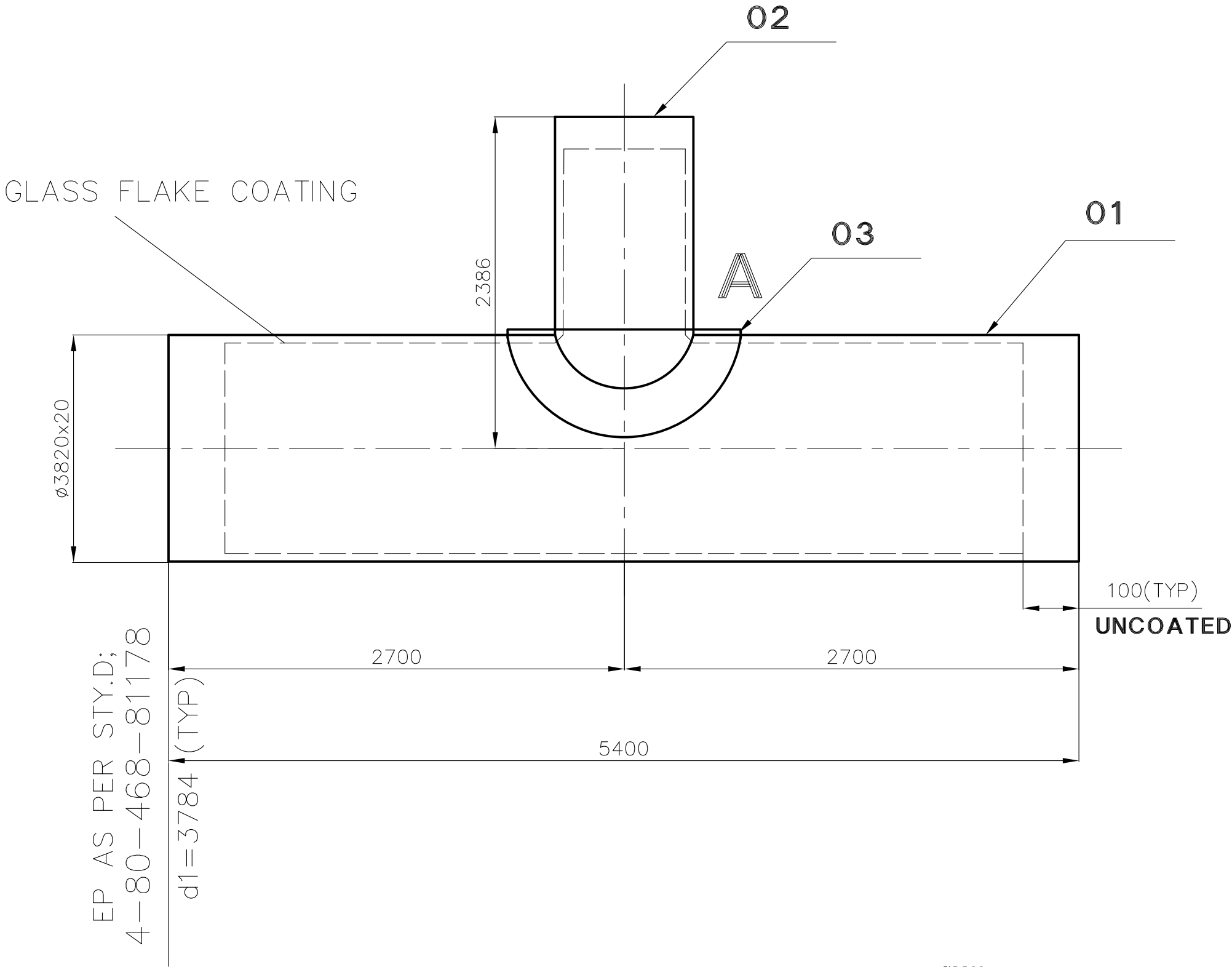


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3-80-468-33970

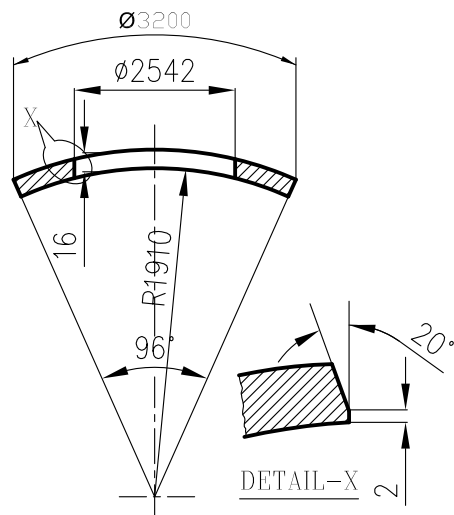
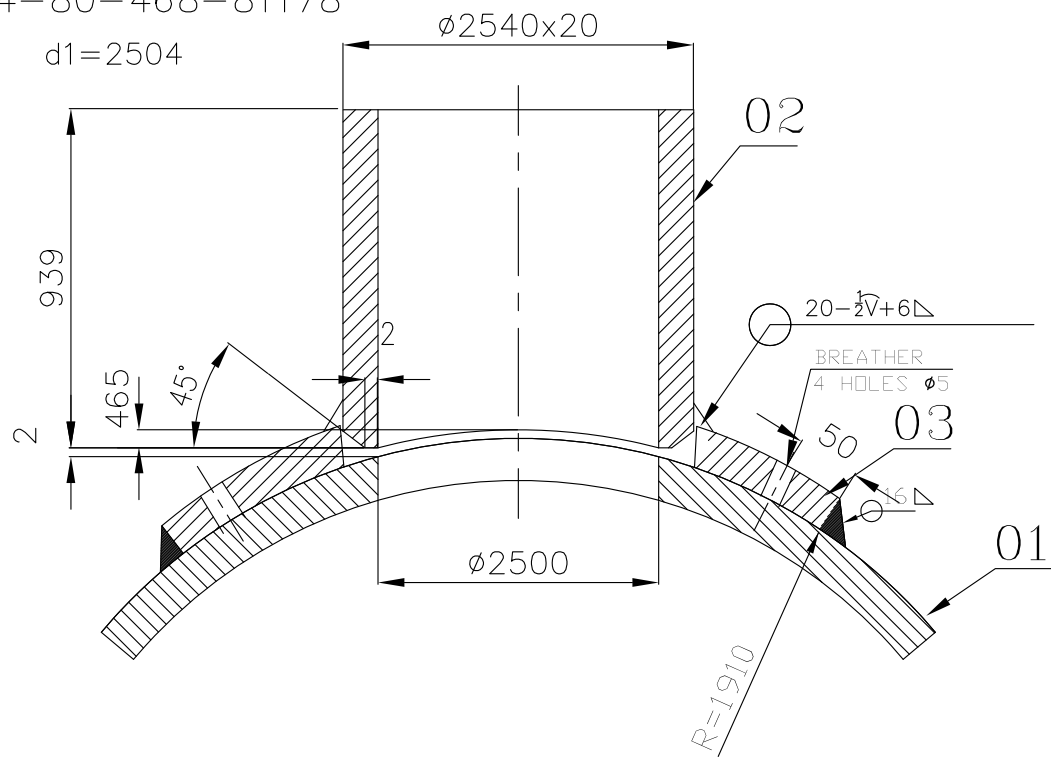
DRAWING No



NOTES: -

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION.
FOR DETAILS REFER DWG.NO. 3-80-468-33980 (FOR OD2132) , 3-80-468-31263 (FOR OD2540) AND 3-80-468-33979 (FOR OD3820)
- INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

EP AS PER STY.D;
4-80-468-81178
d1=2504



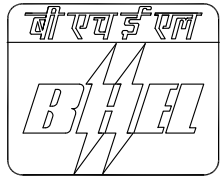
DETAIL OF ITEM No.-03

REV	DATE	ALTERED
01		APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F		N.T.S			
TITLE	FABRICATED UNEQT OD 3820/2540			CARD CODE	DRAWING No.	REV
				U 01	3-80-468-33970	00

03	PAD PLATE; T=16MM OD3200; ID2542	3-80-468-33970		15 011 026 0000		372	707
				IS 2062 Fe410B			1
02	P.F.PIPE Ø2540x20 ; L=939	3-80-468-33906		15 011 150 0000		1167	177
			16	IS 2062 Fe410A			1
01	P.F.PIPE Ø3820x20 ; L=5400	3-80-468-33905		15 011 150 0000		9113	040
			32	IS 2062 Fe410A			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
	BABU		19.10.2017	
	SURESH		19.10.2017	
	SESHAGIRI		19.10.2017	